

# OVERLOAD PROTECTION SWITCH

## 1 BACKGROUND OF THE INVENTION

### 2 1. Field of the Invention

3           The present invention relates to a switch, and more particularly to an  
4 overload protection switch in which a conductor is provided to connect the first  
5 primary leg to the second primary leg so that not only will the current passing  
6 along the primary leg cause temperature rise in the bi-metal plate, but also the  
7 heat generated in the conductor will cause the temperature of the bi-metal plate  
8 to rise so that overload to the switch is avoided.

### 9 2. Description of Related Art

10           Overload protection devices provided for safety when using electrical  
11 appliances are commonly used in our daily lives. Figures 5 and 6 show a  
12 conventional overload protection switch. The switch has a hollow housing (50)  
13 and a button (60).

14           The button (60) has two bosses (600) respectively formed on two  
15 opposite sides of the button (60) to correspond to two pivot holes (500)  
16 respectively defined in opposite sides of an upper portion of the housing (50), a  
17 first leg (61) extending downward from a bottom side of the button (60) and a  
18 second leg (62) also extending downward from the bottom side of the button  
19 (60).

20           The housing (50) has a primary connection leg (51) securely mounted on  
21 an inner side and partially extending out of the hollow housing (50). The primary  
22 connection leg (51) is provided with a first contact (510) securely mounted on a

1 top portion of the primary connection leg (51). A second connection leg (52) is  
2 extended out of the housing (50). A bi-metal plate (53) has a first distal end  
3 securely connected to the second connection leg (52) and a second distal end  
4 provided with a second contact (530) to correspond to the first contact (510) of  
5 the primary connection leg (51). A deformation (531) is formed in a mediate  
6 portion of the bi-metal plate (53).

7           When the switch is to be assembled, the two bosses (600) are  
8 respectively extended into the pivot holes (500) to allow the button (60) to pivot  
9 relative to the housing (50). After the primary leg (51) and the second connection  
10 leg (52) are securely received in the housing (50), two supports (54,55) are also  
11 securely received in the housing (50) to sandwich the dual metal plate (53). Thus,  
12 when the switch is in use, the button (60) is first pivoted to cause the second  
13 contact (530) to engage with the first contact (510) of the primary leg (51) to  
14 have the switch to be in "ON" status. When the button (60) is pivoted again, the  
15 second contact (530) is forced by the second leg (62) to leave the engagement  
16 with the first contact (510) to have the switch to be in "OFF" status, as shown in  
17 Fig. 7.

18           When the switch is on and if the current passing through the switch is  
19 excessive, the temperature of the bi-metal plate (53) will rise and the  
20 deformation (531) will expand to cause the separation between the first contact  
21 (510) and the second contact (530) as a consequence. Therefore, whenever there  
22 is an overload in the switch, the movement of the bi-metal plate (53) will  
23 automatically shut off the connection between the first contact (510) and the

1 second contact (530) so that the electrical appliance electrically connected to the  
2 switch is protected from damage.

3 However, if the designated ampere to pass through the bi-metal plate is  
4 3A and the electrical appliance connected to the switch has an ampere tolerance  
5 lower than 3A, the movement of the bi-metal plate will not protect the appliance  
6 from overloading.

7 To overcome the shortcomings, the present invention tends to provide an  
8 improved overload protection switch to mitigate the aforementioned problems.

#### 9 SUMMARY OF THE INVENTION

10 The primary objective of the present invention is to provide an improved  
11 overload protection switch having a conductor connecting the first primary leg to  
12 the second primary leg and being adjacent to the bi-metal plate so that not only  
13 will the current passing through the bi-metal plate raise the temperature of the  
14 bi-metal plate, but also the current passing through the conductor will raise the  
15 temperature of the conductor, which in return will speed up the deformation of  
16 the bi-metal plate and thus the appliance is protected from overloading.

17 Other objects, advantages and novel features of the invention will  
18 become more apparent from the following detailed description when taken in  
19 conjunction with the accompanying drawings.

#### 20 BRIEF DESCRIPTION OF THE DRAWINGS

21 Fig. 1 is an exploded perspective view of the switch of the present  
22 invention;

23 Fig. 2 is an exploded perspective view of the primary leg and the second

1 primary leg;

2 Figs. 3 and 4 are schematic views showing the switch in different modes;

3 Fig. 5 is an exploded perspective view of a conventional switch; and

4 Figs. 6 and 7 are schematic side plan views showing the conventional

5 switch in different modes.

## 6 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

7 With reference to Figs. 1 and 2, the overload protection switch in  
8 accordance with the present invention includes a hollow housing (10) with a  
9 button (11) pivotally engaged with a top portion of the housing (10), a primary  
10 leg (20), a second primary leg (30) and a bi-metal plate (31).

11 The housing (10) has two pivot holes (100) respectively defined in  
12 opposite sides of the upper portion of the housing (10) to correspond to two  
13 bosses (110) respectively formed on two opposite sides of the button (11). The  
14 button (11) has a first extension (12) and a second extension (13).

15 The primary leg (20) is securely attached to an inner side of the housing  
16 (10) and divided into a first portion (21) partially extending out of the housing  
17 (10) and a second portion (22) received in the housing (10). The second portion  
18 (22) is provided with a first contact (23) formed on a distal end of the second  
19 portion (22). A conductor (24) is provided to be sandwiched between the first  
20 portion (21) and the second portion (22) and the first and the second portions  
21 (21,22) are so configured that after the conductor (24) is applied to connect the  
22 first portion (21) to the second portion (22), each of the distal ends of the  
23 conductor (24) is connected with both the first and second portions.

1           The second primary leg (30) is securely received in the housing (10) and  
2   has a lower portion extending out of the housing (10). The bi-metal plate (31) is  
3   loosely yet securely connected to an upper portion of the second primary leg (30)  
4   and has a second contact (32) securely mounted on a top portion of the bi-metal  
5   plate (31) to correspond to the first contact (23) of the second portion (22) of the  
6   primary leg (20).

7           With reference to Figs. 3 and 4, when the switch of the present invention  
8   is in assembly, the button (11) is mounted on the top portion of the housing (10)  
9   with the two bosses (110) respectively received in the the pivot holes (100) of the  
10   housing (10) to allow the button (11) to pivot relative to the housing (10).

11          After the conductor (24) is securely sandwiched between the first  
12   portion (21) and the second portion (22) and the bi-metal plate (31) is securely  
13   connected to the upper portion of the second primary leg (30), the primary leg  
14   (20) and the second primary leg (30) are respectively arranged in the housing (10)  
15   to securely engage with an inner side face of the housing (10). Two supports (14)  
16   are respectively and oppositely formed on two inner side faces of the housing (10)  
17   to sandwich the bi-metal plate (31) to enhance the deformation of the bi-metal  
18   plate (31).

19          After assembly and when the button (11) is pivoted to a first position, the  
20   second extension (13) forces the second contact (32) to engage with the first  
21   contact (23) to have the switch in an "ON" mode. When the button (11) is  
22   pivoted again to a second position, the first extension (12) forces the first contact  
23   (23) and the second contact (32) to separate from each other so as to place the

1 switch of the present invention in an "OFF" mode.

2           However, while the switch is in the "ON" mode, the current passing  
3 through the primary leg (20) will cause temperature rise of the conductor (24)  
4 which is adjacent to the deformation (310) of the bi-metal plate (31). Thus, not  
5 only will the temperature of the bi-metal plate (31) rise due to the current passing  
6 through the second primary leg (30), but also the temperature of the conductor  
7 (24) will enhance the temperature rise of the bi-metal plate (31) such that even  
8 when the current does not reach the designed load of the switch, the double  
9 heating effect to the bi-metal plate (31) protects the sensitive electrical appliance  
10 from damage of overloading.

11           It is to be understood, however, that even though numerous  
12 characteristics and advantages of the present invention have been set forth in the  
13 foregoing description, together with details of the structure and function of the  
14 invention, the disclosure is illustrative only, and changes may be made in detail,  
15 especially in matters of shape, size, and arrangement of parts within the  
16 principles of the invention to the full extent indicated by the broad general  
17 meaning of the terms in which the appended claims are expressed.